



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RB6893504
Job Sheet 175216



Part No: RB6893504

Job Qty: 8 ea

Part Name: Pusher Seal Installation Seal Support



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/29/18

Job Tracking No:

Due Date: 5/15/18

Created By: Chantal Lavoie

Type: Stock

Description:

Note: DWG RB6893504 Rev 0 IPP Rev A 18.03.29 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	8 pcs		5/15/18	0.00	0.00	Purchasing		18/05/30
110	Packaging	8 pcs		5/15/18	0.00	0.00	Packaging2		18/05/30
120	QC	8 pcs		5/15/18	0.00	0.00	QC6		38
130	Packaging	8 pcs		5/15/18	0.00	0.00	Packaging3		9-89
140	QC21-FG	8 Ea		5/15/18	0.00	0.00	QC21		18/05/30

Part Op 100 - Issue P/O: 39463 MANUFACTURE RB6893504 AS PER DWG Supplier: WEJAY -Certificate of conformity is
Descriptions: required

DAS 13 9-89

DAS 21 9-89

MAY 30 2018

Job BOM

MAR 29 2018

Part / Item	Component Name	Quantity	Operation	Container
RB6893504P	PUSHER SEAL INSTALLATION SEAL	8 pcs (1 ea)	100-Purchasing	5976403

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	RB6893504P	8	3	0

Part Specifications

Specifications could not be found.

Plex 3/29/18 10:02 AM dart.lavoie.chantal



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S076444



Part: RB6893504

Job No: 175216

Serial No/Batch: S076444

Revision: 0

Inspector:

Exp Date: 05/30/2018

Instructions:

Date: 05/30/18

JAC
38
21.5

REVISIONS			
MICRO FILMS	LTR	DESCRIPTION	DATE APPROVED

NOTES

- MARK AS SPECIFIED IN LOCATION SHOWN WITH 1/8 - 3/16 HIGH FIGURES THE FOLLOWING
a) THE NAME "ALLISON" FOLLOWED BY THE TOOL NUMBER AND LAST CHANGE LETTER
b) VENDOR NAME OR TRADEMARK
- BLACK OXIDE PER AMS 2485 AND COAT WITH A FILM OF OIL
- CENTERS REQUIRED

These tool drawings are furnished in accord with the terms of the IDA Tools Release Agreement. The aperture cards or drawings are to be maintained in the custody of the recipient and shall not be disclosed to any third party without specific written consent of Detroit Diesel Allison Division of GMC.

GEOMETRIC CHARACTERISTIC SYMBOLS

FLATNESS	PERPENDICULARITY	MAX MMC (MAX MATL CONDITION)
STRAIGHTNESS	PARALLELISM	OR RFS (REGARDLESS OF FEATURE SIZE)
ROUNDNESS	ANGULARITY	BASIC DIM
CYLINDRICITY	WIRL	DIAMETER
PROFILE OF A LINE	TRUE POSITION	DATUM IDENT
PROFILE OF A SURFACE	CONCENTRICITY	
	SYMMETRY	

UNLESS OTHERWISE SPECIFIED:
ALL TRUE POSITION TOLERANCES AND RELATED DATUMS MMC.
ALL OTHER FORM AND POSITIONAL TOLERANCES AND RELATED DATUMS RFS.
SEPARATE TRUE POSITION CALLOUTS MAY BE CAGED SEPARATELY REGARDLESS OF DATUM REFERENCE.
RUNDOUTS ARE CIRCULAR.

BREAK SHARP EDGES .020 UOS

UNLESS OTHERWISE SPECIFIED	APPROVALS	DATE
TOL. ON ANGLES = 1°	DRAWN	A. SHARPE/11/11/76
TOL. ON 3 PLACE DECIMALS = .010	CHECKED	BOCK/11/11/76
TOL. ON 2 PLACE DECIMALS = .02	CHG. DR.	11/11/76
	MATL.	
	ENGR. 1	GRONOLD/11/11/76
	ENGR. 2	
	ENGR. 3	E. REAGAN/11/11/76
	FINAL	HEALY/11/11/76
	REVIEW APPROVAL	

HEAT TREAT AND HARDNESS	SURFACE TREAT.	INSPECTION
	NOTED	

USED ON ENGINE MODELS 250 SERIES

FORM 820C (REV. 9-77)

Detroit Diesel Allison
Division of General Motors Corporation
Indianapolis Operations

TITLE
PUSHER SEAL INSTALLATION,
SEAL SUPPORT

MODEL (FIRST USAGE)
C 73342

DWG. No.
6893504

SCALE 2/1

SHEET

6893504

FILE COPY



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO039463**

Supplier: WEJ001-VC
Wejay Machine Products Co. Ltd
600 O'Connor Drive
Kingston
ON
K7P 1N3 Canada
Phone: 613-384-1662
Fax: 613-384-2997

PO No: PO039463

PO Date: 3/29/18

Due Date: 5/15/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Lavoie, Chantal
clavoie@dartaero.com

E-MAILED
MAR 29 2018

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground

Pynt Terms: Net 30

Freight Terms:

Special Comments: quote no. WJ-9914

Items

Line Item	Part	Supplier Part No	Item No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	RB6796941-12P			ADAPTER	Firmed	5/15/18	8 pcs	0 pcs	8 pcs	\$244.00/pcs	\$1,952.00
Line Item Note job no. 175214											
2	RB6796941-203-11P			Knob	Firmed	5/15/18	8 Ea	0 Ea	8 Ea	\$330.00/Ea	\$2,640.00
Line Item Note job no. 175215											
3	RB6893504P			PUSHER SEAL INSTALLATION SEAL	Firmed	5/15/18	8 pcs	0 pcs	8 pcs	\$215.00/pcs	\$1,720.00
Line Item Note job no. 175216											
4	RB6893505P			PUSHER SEAL	Firmed	5/15/18	58 pcs	0 pcs	8 pcs	\$240.00/pcs	\$1,920.00
Line Item Note job no. 175217 + 178354											
5	RB6893507P			PUSHER-SEAL INSTL PWR TURB GOV	Firmed	5/15/18	68 pcs	0 pcs	8 pcs	\$331.00/pcs	\$2,648.00
Line Item Note job no. 175218 + 178335											
6	RB6893509P			PSHR-SEAL INST. ST/GEN SPARE	Firmed	5/15/18	8 pcs	0 pcs	8 pcs	\$274.00/pcs	\$2,192.00
Line Item Note job no. 175219 + 178352											
7	RB6893728P			PUSHER-SEAL INSTALLATION FRONT	Firmed	5/15/18	8 pcs	0 pcs	8 pcs	\$273.00/pcs	\$2,184.00
Line Item Note job no. 175220 + 178353											
Grand Total:										\$15,256.00	

Order Notes

CL (64)



600 O'CONNOR DRIVE, KINGSTON, ONTARIO K7P 1N3

PHONE: (613) 384-1662

FAX: (613) 384-2997

CERTIFICATE OF COMPLIANCE

CUSTOMER: DART Aerospace

DATE: May 24, 2018

P.O.# 039463

WEJAY JOB# 39061

I hereby certify that the following material has been inspected/tested and conforms to the requirements and specifications as stated in your contract and as noted below.

PART NO.	QTY.	PROCESS (ES)	SPECIFICATION / REV
RB6796941-12P 'Adapter'	8	-Machined complete per drawing req'ts. -Black Oxide treated per drawing req'ts.	RB6796941-12/ Rev. 2
RB6796941-203-11P 'Slide Hammer ass'y' (components)	8	-Machined complete per drawing req'ts. -Black Oxide treated per drawing req'ts.	RB6796941-203-11/ Rev. 3
RB6893504P 'Pusher, Seal Installation, seal Support'	8	-Machined complete per drawing req'ts. -Black Oxide treated per drawing req'ts.	RB6893504/ Rev. -
RB6893505P 'Pusher, Seal Installation, P.T.O.'	5	-Machined complete per drawing req'ts. -Black Oxide treated per drawing req'ts.	RB6893505/ Rev. B
RB6893507P 'Pusher, Seal Inst. Power Turb.Gov.'	6	-Machined complete per drawing req'ts. -Black Oxide treated per drawing req'ts.	RB6893507/ Rev. B
RB6893509P 'Pusher, Seal Inst. Start./ Gen./ Spare'	4	-Machined complete per drawing req'ts. -Black Oxide treated per drawing req'ts.	RB6893509/ Rev. B
RB6893728P 'Pusher, Seal Inst. Front Spare Pad'	3	-Machined complete per drawing req'ts. -Black Oxide treated per drawing req'ts.	RB6893729/ Rev. A

Records of Inspection/Test will be retained for 5 years minimum.

Sincerely,

Clifford Smith

Authorized Q.A. Signatory